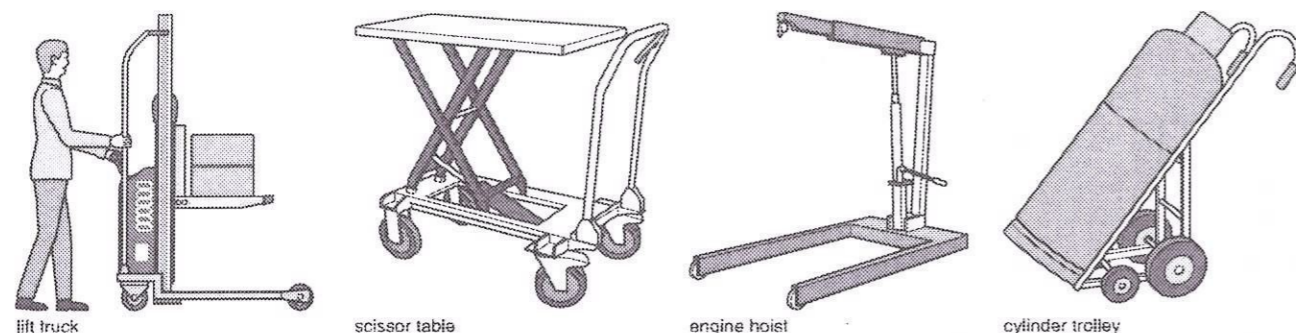


1 Study the vocabulary. Then use the words in the box to complete the safety instructions. Use some of the words more than once.



always / don't / must / mustn't / never

- Don't smoke in the garage.
- wear safety goggles when you use the sander.
- lift heavy weights alone by hand. Use a lift truck in the workshop.
- wear trainers when you are working in the workshop. wear safety boots.
- You use a cylinder trolley when you move full or empty gas cylinders.
- leave fuel containers in the workshop. put them in a locked storeroom.
- You use a welder without safety gloves and eye protection.
- work on a fuel tank which has fuel in it.
- You lower a gearbox from inside a car without a scissor table.
- use an engine hoist when you remove an engine.

2 Make sentences from the table.

| | | |
|-------------|--------|-----------------------|
| It might | get | your eyes. |
| There might | burn | an electric shock. |
| You could | damage | yourself. |
| You might | be | fuel inside the tank. |
| You could | | very hot. |

Example: Be careful! It might be very hot.

3 Complete each sentence with a pair of verbs.

lift-injure / reverse-hit / use-start / carry-drop / allow-injure /
service-trap / run-slip / leave-roll / walk-fall / climb-fall

- Don't run inside the workshop; you might slip on an oily patch on the floor.
- Don't petrol to burn rubbish or waste; you could a big fire.
- Don't a car unbraked and in gear; it could backwards and injure somebody.
- Don't a customer into the workshop; they might themselves.

- Don't inside the workshop; you might somebody or something.
- Don't a ladder which is unsecured; you could and hurt yourself.
- Don't a car engine in poor light; you might your hand.
- Don't objects from raised storage areas down a ladder; you could them.
- Don't heavy objects without a hoist; you might your back.
- Don't under the raised forks of a fork-lift truck; an object could off and hit you.

4 Complete the safety report with the correct form of the verbs in brackets.

On April 5th, I inspected the factory of Sure-Grip Tyres and I (1) *found* (find) many safety hazards. There (2) (be) oil and grease on the floor in Workshop A. The floor (3) (be) wet, but nobody (4) (put) up a barrier or warning sign. In many parts of the factory, there (5) (be) rubbish in the gangways. Rubbish and waste (6) (be) not in the correct containers. Some of the work areas and gangways (7) (be) not well lit. There (8) (be) many loose cables on the ground. Some of these (9) (cross) gangways and (10) (have) no cable covers.

A supervisor (11) (tell) me about an accident last month. A new driver (12) (drive) a fork-lift truck out of Workshop D. The exit from the workshop (13) (be) not level but (14) (be) on a slope. There (15) (be) no warning signs or floor markers for drivers of fork-lift trucks. The driver (16) (drive) down the slope and part of the load (17) (fall) off the fork-lift truck. There (18) (be) a lot of steam in the area. A person with a lift truck (19) (not see) the load on the ground, (20) (go) into it and (21) (hurt) his leg and his back. Luckily, the person with the lift truck (22) (not be) badly injured and he is now back at work.

5 Ask the questions for these answers about the accident in 4.

- It took place at the Sure-Grip Tyres factory. (Where / accident)
Where did the accident take place?
- It happened last month. (When / happen)
- Because the exit from Workshop D was on a slope. (Why / accident / happen)
- No, there weren't any. (warning notices / floor markers)
- Part of the load fell off the fork-lift truck. (What / fall / fork-lift truck)
- A person with a lift truck walked into the load on the ground. (Who / walk / load)
- Because there was a lot of steam in the area. (Why / not see / load)
- He injured his leg and his back. (What / injure)