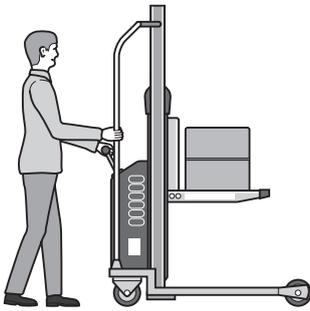
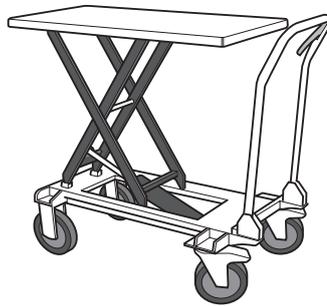


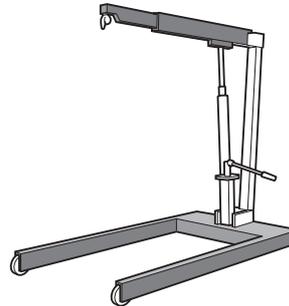
1 Study the vocabulary. Then use the words in the box to complete the safety instructions. Use some of the words more than once.



lift truck



scissor table



engine hoist



cylinder trolley

always / don't / must / mustn't / never

- 1 Don't smoke in the garage.
- 2 _____ wear safety goggles when you use the sander.
- 3 _____ lift heavy weights alone by hand. Use a lift truck in the workshop.
- 4 _____ wear trainers when you are working in the workshop. _____ wear safety boots.
- 5 You _____ use a cylinder trolley when you move full or empty gas cylinders.
- 6 _____ leave fuel containers in the workshop. _____ put them in a locked storeroom.
- 7 You _____ use a welder without safety gloves and eye protection.
- 8 _____ work on a fuel tank which has fuel in it.
- 9 You _____ lower a gearbox from inside a car without a scissor table.
- 10 _____ use an engine hoist when you remove an engine.

2 Make sentences from the table.

It might	get	your eyes.
There might	burn	an electric shock.
You could	damage	yourself.
You might	be	fuel inside the tank.
You could		very hot.

Example: Be careful! It might be very hot.

3 Complete each sentence with a pair of verbs.

lift-injure / reverse-hit / use-start / carry-drop / allow-injure /
service-trap / run-slip / leave-roll / walk-fall / climb-fall

- 1 Don't run inside the workshop; you might slip on an oily patch on the floor.
- 2 Don't _____ petrol to burn rubbish or waste; you could _____ a big fire.
- 3 Don't _____ a car unbraked and in gear; it could _____ backwards and injure somebody.
- 4 Don't _____ a customer into the workshop; they might _____ themselves.

- 5 Don't _____ inside the workshop; you might _____ somebody or something.
- 6 Don't _____ a ladder which is unsecured; you could _____ and hurt yourself.
- 7 Don't _____ a car engine in poor light; you might _____ your hand.
- 8 Don't _____ objects from raised storage areas down a ladder; you could _____ them.
- 9 Don't _____ heavy objects without a hoist; you might _____ your back.
- 10 Don't _____ under the raised forks of a fork-lift truck; an object could _____ off and hit you.

4 Complete the safety report with the correct form of the verbs in brackets.

On April 5th, I inspected the factory of Sure-Grip Tyres and I (1) *found* (find) many safety hazards. There (2) _____ (be) oil and grease on the floor in Workshop A. The floor (3) _____ (be) wet, but nobody (4) _____ (put) up a barrier or warning sign. In many parts of the factory, there (5) _____ (be) rubbish in the gangways. Rubbish and waste (6) _____ (be) not in the correct containers. Some of the work areas and gangways (7) _____ (be) not well lit. There (8) _____ (be) many loose cables on the ground. Some of these (9) _____ (cross) gangways and (10) _____ (have) no cable covers.

A supervisor (11) _____ (tell) me about an accident last month. A new driver (12) _____ (drive) a fork-lift truck out of Workshop D. The exit from the workshop (13) _____ (be) not level but (14) _____ (be) on a slope. There (15) _____ (be) no warning signs or floor markers for drivers of fork-lift trucks. The driver (16) _____ (drive) down the slope and part of the load (17) _____ (fall) off the fork-lift truck. There (18) _____ (be) a lot of steam in the area. A person with a lift truck (19) _____ (not see) the load on the ground, (20) _____ (go) into it and (21) _____ (hurt) his leg and his back. Luckily, the person with the lift truck (22) _____ (not be) badly injured and he is now back at work.

5 Ask the questions for these answers about the accident in 4.

- 1 It took place at the Sure-Grip Tyres factory. (Where / accident)
Where did the accident take place?

- 2 It happened last month. (When / happen)

- 3 Because the exit from Workshop D was on a slope. (Why / accident / happen)

- 4 No, there weren't any. (warning notices / floor markers)

- 5 Part of the load fell off the fork-lift truck. (What / fall / fork-lift truck)

- 6 A person with a lift truck walked into the load on the ground. (Who / walk / load)

- 7 Because there was a lot of steam in the area. (Why / not see / load)

- 8 He injured his leg and his back. (What / injure)

Word List

6 Write the meanings of these words and phrases in your own language.

NOUNS

barrier _____

gearbox _____

grease _____

patch _____

protection _____

sander _____

slope _____

steam _____

storeroom _____

VERBS

injure _____

reverse _____

slip _____

trap _____

NOUN PHRASES

cable cover _____

cylinder trolley _____

electric shock _____

engine hoist _____

floor marker _____

lift truck _____

safety goggles _____

scissor table _____

warning sign _____

ADJECTIVES

level _____

oily _____

unbraked _____

unsecured _____

ADVERBS

in gear _____